

Engineering Order			Drawing Title ASSY, PW-KEYBOARD				Xerox Corporation El Segundo, California		XEROX										
EO Type		Effectivity		Dist. Code ALT		DCR No.		DCR Date 9-27-76		Model No. ATG II		Drawing Number 216420		Rev. Ltr. E					
<input checked="" type="checkbox"/> Revision		<input checked="" type="checkbox"/> Immediate																	
<input type="checkbox"/> Reserve		<input type="checkbox"/> Serial No./Date																	
<input type="checkbox"/> Variation		<input type="checkbox"/> Next Production										Next Assembly No. 209973		Sheet 1 of 4					
Affected by This Change				Disposition of Existing Parts				Lowest Acceptable Revision Letter											
		Yes	No	Dwg. No.	Other Dwg.	Status	Return To Stock	Rework	Use	Scrap									
Spare Parts		<input type="checkbox"/>	<input type="checkbox"/>			On Order													
Tooling		<input type="checkbox"/>	<input type="checkbox"/>			In Process													
Test Procedures		<input type="checkbox"/>	<input type="checkbox"/>			In Stock													
Test Equipment		<input type="checkbox"/>	<input type="checkbox"/>			In Next Assy.													
Programs		<input type="checkbox"/>	<input type="checkbox"/>			In Field													
Tech. Publications		<input type="checkbox"/>	<input type="checkbox"/>			Refurbishment							Field Info. only - Lowest field usage level						
Reason For Change (If reason is Design Error or Reliability, describe symptoms & conditions under which they occur.)																			
<input checked="" type="checkbox"/> Design Error CUT ETCH, ADD JUMPER & COMPONENTS. <input type="checkbox"/> Drawing Error <input type="checkbox"/> Producibility <input type="checkbox"/> Maintainability <input type="checkbox"/> Reliability <input type="checkbox"/> Cost Reduction																			
Drawing Change						Rework Instructions													
						CUT ETCH 1. CIRCUIT SIDE: A. CUT ETCH BETWEEN A1-14 AND C14. B. CUT ETCH BETWEEN C9 AND R17 (2 PLACES) C. CUT ETCH BETWEEN R11-1 AND R10.													
						(CONT'D SH 2)													
						Test Procedure to Verify Change													
						<div style="border: 2px solid black; padding: 10px; font-weight: bold; font-size: 1.2em;"> ENGINEERING RELEASE </div>													
altzman		Date		Check		Date		Field/Mfg.		Date		Proj. Engr.		Date		DCB		Date	
<i>W. H. H. H. H.</i>		9-27-76																	

Engineering Order

Date

27
9-26-76

Sheet

3 of 4

Dwg. No.

216420

Change
Letter

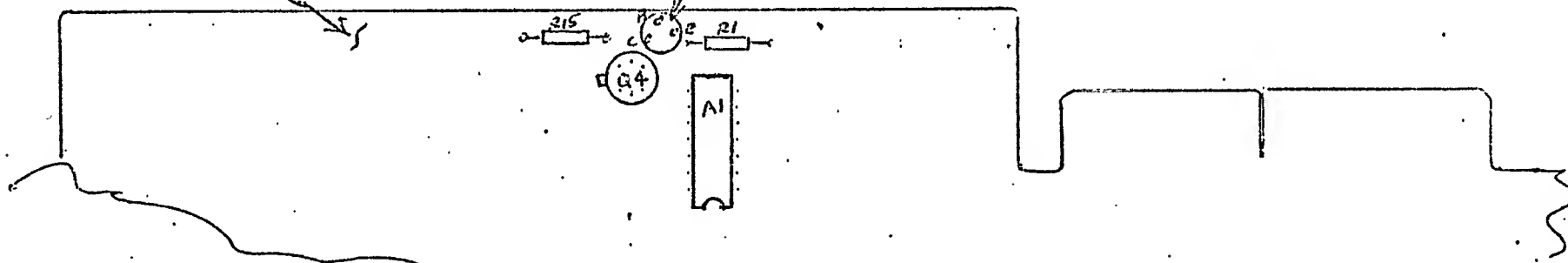
E

Xerox Corporation
El Segundo, California

XEROX

2 DRILL TRANSISTOR MOUNTING HOLE (TN 216)
COMPONENT SIDE

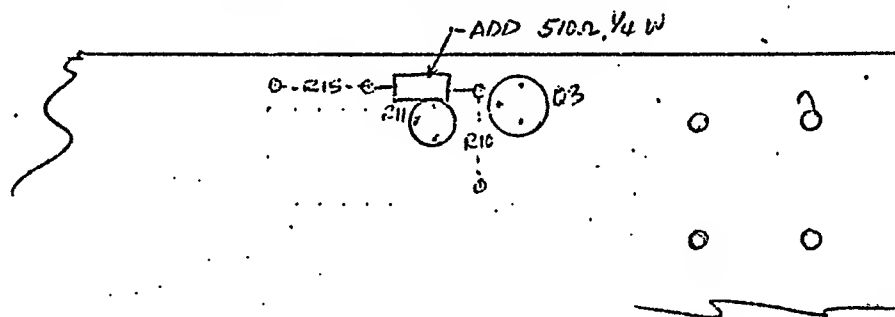
SAME HOLE SIZE AND PATTERN AS R11 (CAUTION: DO NOT DRILL
CIRCUIT ETCH)



B

3. ADD COMPONENT:

A. ON CIRCUIT SIDE INSTALL 510Ω 1/4W RESISTOR (PN 116447-511)



ENGINEERING
RELEASE